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FIG. 1 A

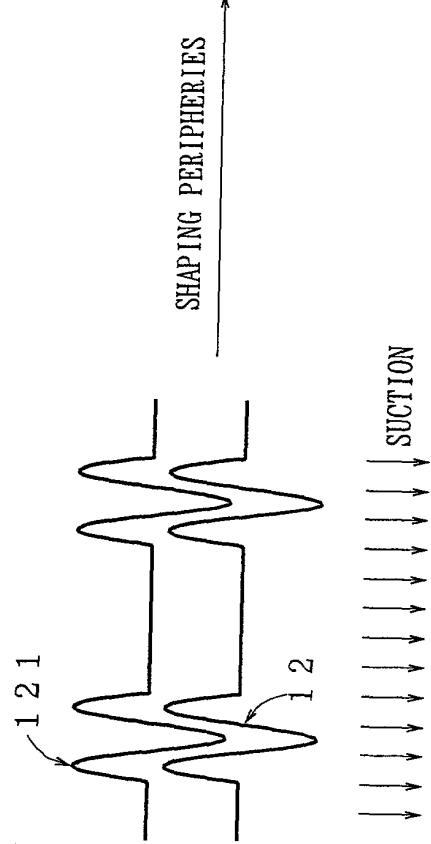


FIG. 1 B

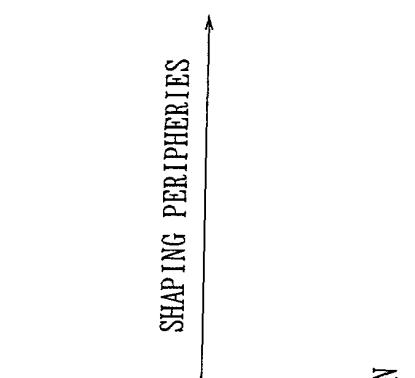


FIG. 4 B

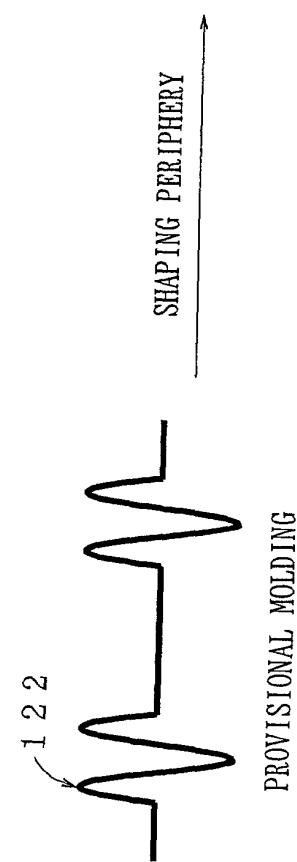
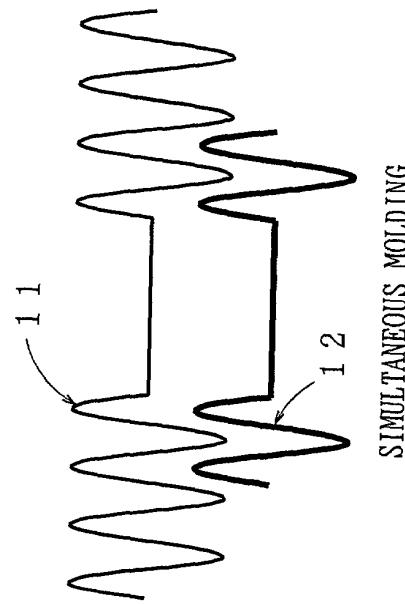


FIG. 4 C



SIMULTANEOUS MOLDING

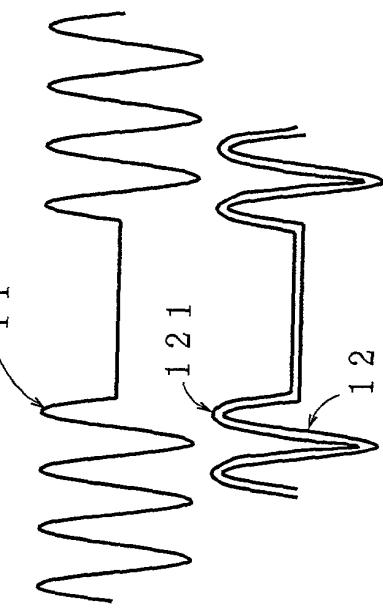
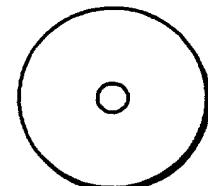


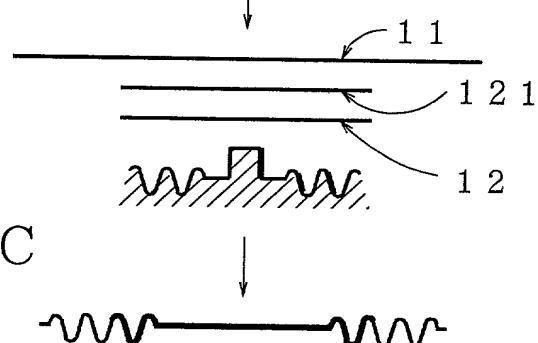
FIG. 1 C

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F I G. 2 A



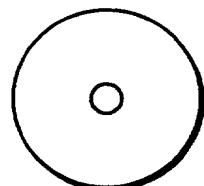
F I G. 2 B



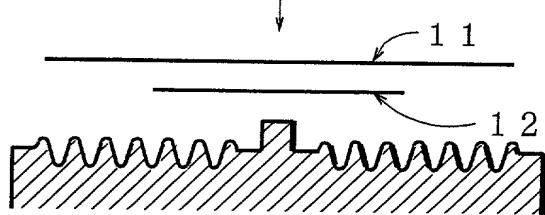
F I G. 2 C



F I G. 3 A

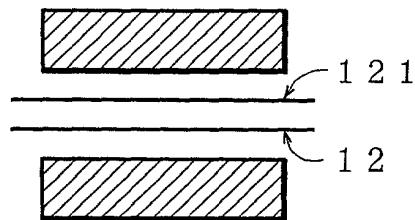


F I G. 3 B

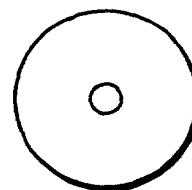


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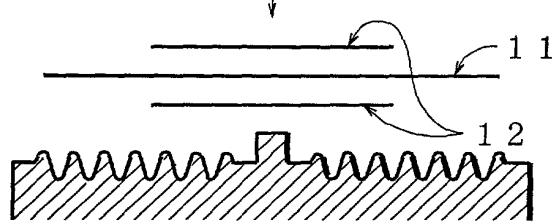
F I G. 5 A



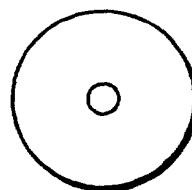
F I G. 5 B



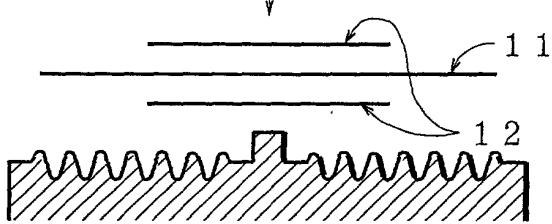
F I G. 5 C



F I G. 6 A



F I G. 6 B



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FIG. 7

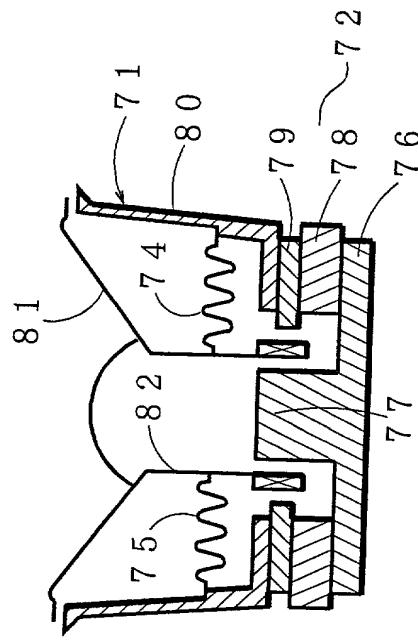


FIG. 8 A

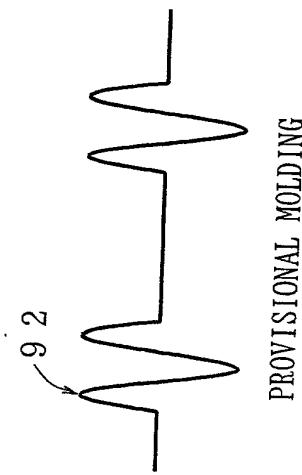
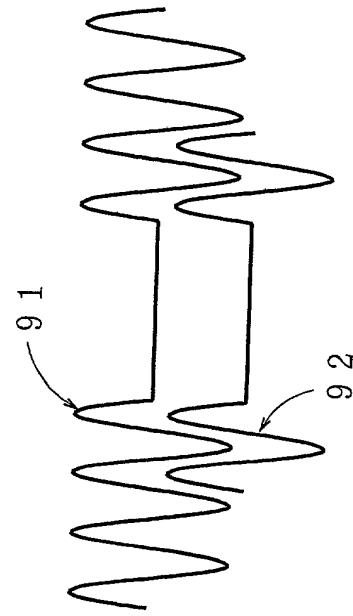


FIG. 8 B

APPLYING ADHESIVE →  
SHAPING PERIPHERY

FIG. 8 C



PROVISIONAL MOLDING

SIMULTANEOUS MOLDING